

Date: Monday, 22/09/2008 2:09:14 PM
 User: Julie Lecocq

Process Sheet

SPUT

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 42196
 Estimate Number : 10289
 P.O. Number :
 This Issue : 22/09/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : MACHINED PARTS
 Previous Run : 40224
 Written By :
 Checked & Approved By : JD 08 922
 Comment : Est Rev:C 04.02.26 Change Qty of D3121-141 & remove
 D3121-145 from Step 1,3 KJ/DS
 Est Rev:D 08-01-28 change to rev D ECN 1104 DD

Drawing Name : CABIN DOOR ROLLER KIT, RH
 Part Number : D412698012
 Drawing Number : IIN D412-698 REV PE
 Project Number : N/A
 Drawing Revision : D
 Material :
 Due Date : 20/10/2008 Qty: 3 Um: 22 Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
 Photocopy bluefile and create labels per PPP D412-698-012 CHG003

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

3.0 D3121141 Bracket Assembly



Comment: Qty.: 3.0000 Each(s)/Unit Total : 66.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
 3 D3121-141 Bracket Assembly 42189

4.0 D3121144 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 22.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
 1 D3121-144 Bracket Assembly B 42191 5X B 43487 17X

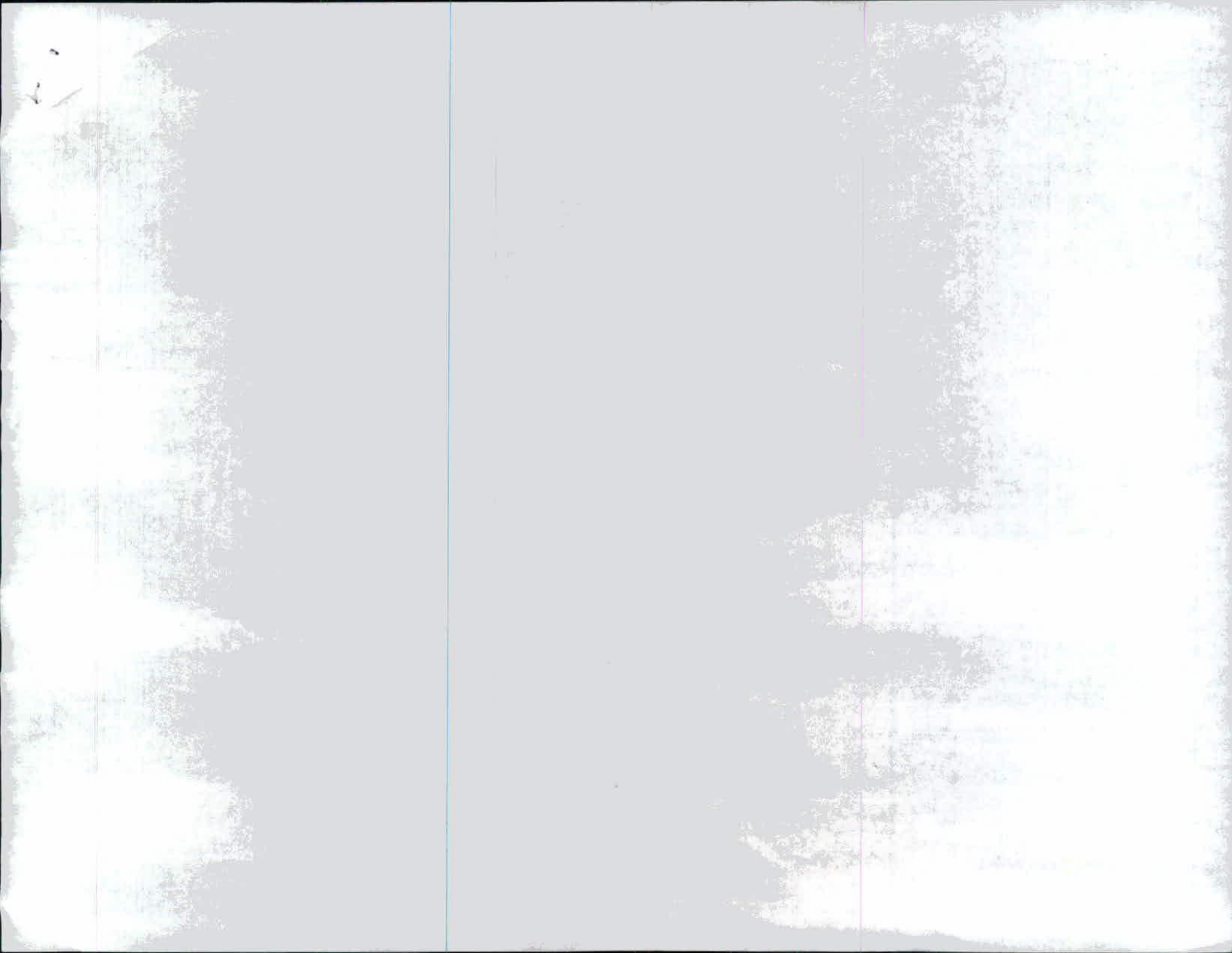
5.0 D3137043 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 22.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
B 29725 10/12/9 (22)



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT, RH

Job Number: 42196

Part Number: D412698012

Job Number:



Seq. #:

Machine Or Operation:

Description:

1 D3137-043 Bracket Assembly

6.0

D3183044

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 22.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3183-044

Bracket Assembly

43485

42194x3
10x

08/12/18 (x3)

7.0

D31991

Bracket



Comment: Qty.: 9.0000 Each(s)/Unit Total: 198.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

9 D3199-1

Bracket

42223

179x
19x

8.0

D32021

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total: 22.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3202-1

Cover

42224

08/12/18 (22)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08/12/18 (18)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-012

Location:

New B

08/12/18 (18)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/18 (18)

Job Completion



MF 08-12-18

